



Dart Hawkesbury
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D4272-012
Job Sheet 168144



Part No: D4272-012

Job Qty: 1 ea

Part Name: Basket Assembly, Heavy Duty Lid, RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/10/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: SOLD

Description:

Note: DWG REV D IPP Rev:A 10.11.19 new issue DD verf:EC IPP Rev:B 11.01.20 AS PER DWG REV.C DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/21/17	0.00	0.00	Start Up Stores/Pkg1		<i>SP</i>
100	Packaging	1 pcs		12/21/17	0.00	0.00	Packaging1		<i>SP</i>
110	HandFinish	1 pcs		12/22/17	0.00	2.04	HandFinish4		<i>SP 18/10/17</i>
120	QC	1 pcs		12/22/17	0.00	0.00	QC5		
130	Packaging	1 pcs		12/22/17	0.00	0.00	Packaging3	<i>SP 20/5</i>	<i>1 5m/5</i>
140	QC21-SA	1 Ea		12/22/17	0.00	0.00	QC21		

PKA01
SP

Part Op 110 - TRANSFER DRILL FROM PLACARD INTO BASKET AS PER DWG ON SHEET 2 ASSEMBLE USING BASE
Descriptions: D4273-042 X 1B75294 FROM BASKET D407-797-014 X 1 B131540

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	97447A010 <i>5032087</i>	4 <i>5013311</i>	841	0	0
	AN3-10A <i>5032085</i>	3 <i>5011436</i>	244	0	0
	AN3-14A <i>5032086</i>	4 <i>50138040-40</i>	169	0	0
	AN3-16A <i>5032087</i>	2 <i>5017058</i>	34	0	0
	AN310-4 <i>5032088</i>	3 <i>5000329</i>	65	0	0
	AN310C4 <i>5032089</i>	3 <i>5019390</i>	49	0	0
	AN4-12 <i>5032090</i>	3 <i>5016884</i>	38	0	0
	AN4-13A <i>5032091</i>	6 <i>5017091</i>	453	0	0
	AN4C15 <i>5032092</i>	1 <i>5019364</i>	19	0	0
	AN5-17A <i>5032093</i>	4 <i>5014156</i>	100	0	0
	D2530 <i>5032094</i>	1 <i>5007604</i>	16	0	0
	D2535 <i>5032095</i>	2 <i>501407</i>	25	0	0
	D2537 <i>5032096</i>	2 <i>5018107</i>	33	0	0
	D2690-6 <i>5032097</i>	2 <i>5012260X1</i>	18 <i>5012769X</i>	0	0
	D2931 <i>5032100</i>	2 <i>501435-1</i>	236	0	0
	D3912-041 <i>5032065</i>	1	12	0	0
	D3914-041 <i>5030192</i>	1 <i>5030192</i>	6	0	0
	D3917-3 <i>5032102</i>	6 <i>5011156</i>	64	0	0
	D3953-17 <i>5032103</i>	2 <i>5011766</i>	20	0	0
	D3953-19 <i>5032105</i>	1 <i>5018536</i>	11	0	0
	D3953-21 <i>5032108</i>	1 <i>5020996</i>	13	0	0
	D3953-3 <i>5032111</i>	2 <i>5014252</i>	14	0	0
	D3953-7 <i>5032116</i>	2 <i>5018125</i>	23	0	0
	D3953-9 <i>5032118</i>	2 <i>5018883</i>	23	0	0
	D3969-3 <i>5032179</i>	1 <i>5032079</i>	11	0	0
	D4021-5 <i>5032120</i>	1 <i>5021383</i>	18	0	0

5032099

5032098

D4150-041	5026215	2	0	0
D4151-041	13025773	11	0	0
D4151-043	13023048	103000018	0	0
D4273-042	13023776	2	0	0
D4307-250	13020831	4	0	0
MS17984-C413	2016580	28	0	0
MS20600-AD4W3	2301843	277	0	0
MS21042L3	9016501	1,328	0	0
MS21042L4	6016337	1,624	0	0
MS21042L5	4016580	417	0	0
MS24665-15	4015568	95	0	0
MS24665-300	23015587	39	0	0
NAS1149C0432R	23025712	1,164	0	0
NAS1149C0463R	311137736-15	129	0	0
NAS1149DN832J	211137587-15	1,712	0	0
NAS1149F0332P	148020603	2,740	0	0
NAS1149F0432P	180024445	923	0	0
NAS1149F0563P	411138170-9	180	0	0
NAS1515H4L	211137376	176	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S033088

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Basket Assembly, Heavy Duty Lid, RH

PART NO: D4272-012

Original Serial #: S033088

Revision:

Operation:

Change No:

Packaging

Mfg Date: 01/17/18

Job No: 168144

Operation Number	Operation	Serial Number	Job	Quantity	Weight	Original Serial Number	Location	Container	Status	Added	Special Comments	Label	Supplier	Change No
Part Number: AN3-10A Revision: Bolt														
100	Receive Ea	S032085	168144	3 Ea	0	s014736	Start Up Stores/Pkg-1		Stock	1/15/2018	Issue Container			
Operation Totals:		1		3	0									
Part Totals:		1		3	0									
Part Number: AN4-13A Revision: Bolt														
100	Receive Ea	S032091	168144	6 Ea	0	S017091	Start Up Stores/Pkg-1		Stock	1/15/2018	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Part Number: D4272-012 Revision: Basket Assembly, Heavy Duty Lid, RH														
140	QC21-SA	S033088	168144	1 Ea	0	S033088	PK001		Stock	1/17/2018	Issue Container			
Operation Totals:		1		1	0									
Part Totals:		1		1	0									
Part Number: MS21042L3 Revision: Nut														
100	Receive Ea	S032130	168144	9 Ea	0	S016501	Start Up Stores/Pkg-1		Stock	1/15/2018	Issue Container			
Operation Totals:		1		9	0									
Part Totals:		1		9	0									
Part Number: MS21042L4 Revision: Nut														
100	Receive Ea	S032132	168144	6 Ea	0		Start Up Stores/Pkg-1		Stock	1/15/2018	Issue Container			
Operation Totals:		1		6	0									
Part Totals:		1		6	0									
Part Number: MS21042L5 Revision: Nut														
100	Receive Ea	S032133	168144	4 Ea	0	s016880	Start Up Stores/Pkg-1		Stock	1/15/2018	Issue Container			
Operation Totals:		1		4	0									
Part Totals:		1		4	0									
Part Number: NAS1149C0432R Revision: Washer														
100	Receive Ea	S032136	168144	2 Ea	0	PO038644	Start Up Stores/Pkg-1		Stock	1/15/2018	Issue Container			
Operation Totals:		1		2	0									
Part Totals:		1		2	0									
Part Number: NAS1149F0332P Revision: Washer														
100	Receive Ea	S032139	168144	14 Ea	0	PO038585	Start Up Stores/Pkg-1		Stock	1/15/2018	Issue Container			
Operation Totals:		1		14	0									
Part Totals:		1		14	0									
Part Number: NAS1149F0432P Revision: Washer														
100	Receive Ea	S032140	168144	12 Ea	0	PO038644	Start Up Stores/Pkg-1		Stock	1/15/2018	Issue Container			
Operation Totals:		1		12	0									
Part Totals:		1		12	0									
Totals:		9		57	0									

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY			
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : ☐					